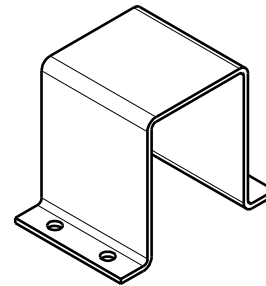
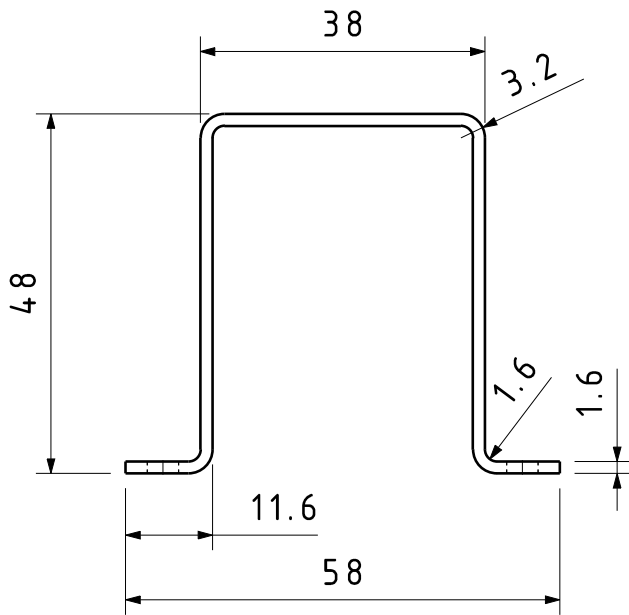


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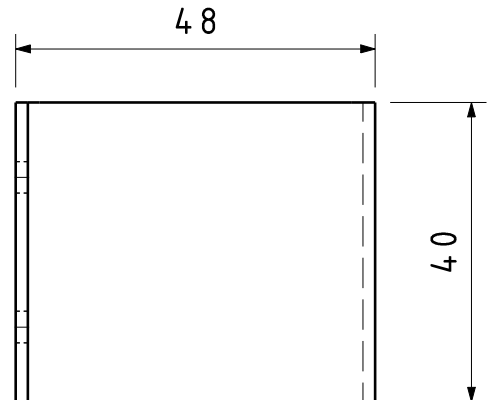
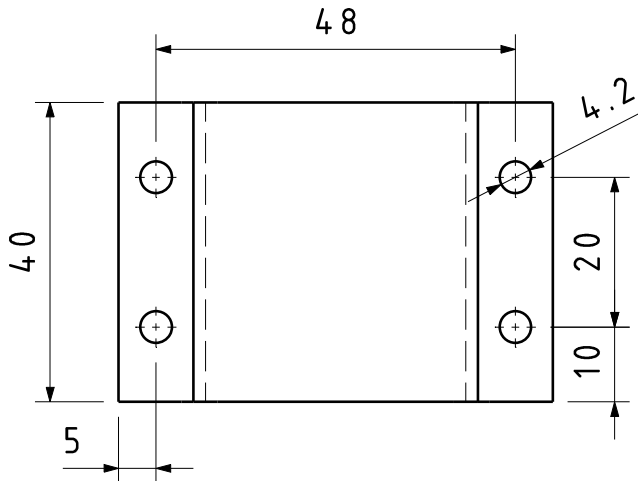
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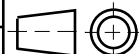


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



ISOMETRIC VIEW

UN CONTROLLED



							40X145X1.6THK						
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE	COMPANY STD./I.S		Wt. (Kg)			
								MATERIAL					
							PRODUCT	DMRC BG METRO CARS					
							REF DRG						
							MATERIAL	SUS304L/AISI304L					
							HEAT TREAT.		APPD	PVG	08.05.2020		
							SURFACE TREAT.		REVD	DINESH	08.05.2020		
							TITLE	U-CLAMP	CHKD	DINESH	08.05.2020		
									DRWN	SHIVALINGASWAMY	08.05.2020		
									SCALE		SHEET	Wt.	
									2:1		1 OF 1	-	
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	 <b>BEM</b> LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>			DRG No. 909-50165			ALT 